### General Notes:

1. All external piping to the couplings in the side of tank for the solids, oil removal & vent pipes are by others.
2. Foundation pad must be level to within 1/8" in both directions.
3. Location elevation and position must be verified before anchoring of tank to the foundation pad.
4. Overhead room is required for media removal.
5. Couplings provided for customer to add high oil level and solids detection alarm.

### Material Notes:

1. Tank to be fabricated w/ 1/4" ATM plate.
2. Tank interior to be sandblasted to (SSPC-SP5) near white followed by painting with one (2) coats of Thencol 120 vinyl ester coating (grey color).
   - Tank exterior to be sandblasted to (SSPC-SP6) commercial blast cleaning followed by painting with one (2) coats of Thencol Series 66 high build epoxy (grey color).
3. Coalescing media to be 10 mil PVC cross corrugated, max temp. 140° F.

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### OCS-30 Assembly

**30 GPM Oil Coalescing Separator**

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**Revision 3/4/14 1 of 1**

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